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D5404-041
Job Sheet 183298



Part No: D5404-041

Job Qty: 2 ea

Part Name: LH Heavy-Duty Wearplate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/15/18

Job Tracking No:

Due Date: 10/3/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A SHEET 1 IPP REV:A 16.03.23 NEW ISSUE DD VERF:JLM IPP REV:B 17.01.05 AS PER DWG
REV.A DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		10/3/18	0.00	0.00	Start Up Large Fab-3		DYC 18-12-06
100	Large Fab	2 pcs		10/3/18	0.00	0.00	Large Fab 1		DYC 18-12-06
110	QC	2 pcs		10/3/18	0.00	0.00	QC9		R
120	QC	2 pcs		10/3/18	0.00	0.00	QC5		R
150	Small Fab	2 pcs		10/3/18	0.00	0.00	Small Fab-9		AL 18-12-6
160	QC	2 pcs		10/3/18	0.00	0.00	QC5		38
170	Packaging	2 pcs		10/3/18	0.00	0.00	Packaging3-2		DEC 17 2018 9-88 DAS
180	QC21-SA	2 Ea		10/3/18	0.00	0.00	QC21		6

Rockguard 138949

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4155-041	Wearbar Assembly	2 Ea (1 ea)	90-Start up Operation	512998C21
D5404-1	Plate	2 Ea (1 ea)	90-Start up Operation	5107580

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4155-041	2	1	0
	D5404-1	2	6	0

Part Specifications

Specifications could not be found.



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Plex 9/17/18 7:47 AM Dart.lajeunesse.marie

Container No: S135149



Part: D5404-041

Job No: 183298

Serial No/Batch: S135149

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/06/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								